

Nucom Jacket & Bag Direct Embroidery Price List

Per Piece Embroidery Pricing Based on Order Quantity

Stitches	Quantity				
	12-24	25-48	49-144	145-500	500+
1-4,999	\$15.50	\$14.50	\$13.00	\$10.90	Quote
5,000-10,000	\$18.80	\$18.50	\$15.90	\$15.00	Quote
Each Add'l 1,000	\$2.00	\$1.70	\$1.50	\$1.30	Quote

Pricing is based on a maximum of ten thread colors

Digitizing:

Embroidery tape charges will be invoiced at \$10/1,000 stitches with a minimum charge of \$80 per tape. Any costs incurred in tape design or manufacturing prior to cancellation, will be invoiced accordingly. High resolution files are required. Preferred file formats include .jpg, .eps, .tiff. Send to nucom@burksbay.com. Regular logo digitizing will take up to 4 working days from receipt of your high resolution file. A full back logo will take up to 7 days.

Customer supplied disks often don't work on leather:

Leather garments require special digitizing techniques. To avoid delays and reduce the possibility of design complications, we strongly urge you to use our digitizing services.

Personalization:

Embroidered personalization of our jackets is available at a cost of \$11.50. There is a 17-character limit, including spacing and punctuation. There is a cost of \$.40 per character over 17 and a \$30 set-up fee for non-stocked fonts.

Nucom Direct Debossing Price List

Debossing:

The result of heat and pressure applied to the outside of the garment. This technique does not require an access pocket.

Jackets:

		Running Charge (Per Piece)					
		(1PC)	2-12	13-48	49-144	145-299	300+
Jackets	Same run charge on all jacket locations	\$32.00	\$26.00	\$23.90	\$21.90	\$15.90	Quote

Accessories:

		Maximum Logo Size	Sample Rate (1PC)	Running Charge (Per Piece)				
				2-12	13-48	49-144	145-299	300+
Bags	Leather	Call for Options	\$28.00	\$22.00	\$16.00	\$12.00	\$10.80	Quote

Timing:

After the artwork has been approved, we will need up to 7-10 business days to make the tool, deboss the product and be prepared to ship. The lead time on reorders is 4-7 business days.

Artwork:

To create your debossing tool, we need black and white camera-ready artwork or a computer file. Please note color art cannot be converted. Camera-ready art must be clean—no faxes or photocopies. Minimum 300 dpi. Preferred file formats include .jpg, .eps, .tiff. Send to nucom@burksbay.com.com.

Sample Orders will be embroidered at the following rate (10,000 stitches or less):

Jackets & Bags*	1-4	5-11
(Cost Each)	\$27.00	\$22.00
Each Add'l 1,000	\$2.00	\$1.80

* Please note, embroidery is not an option on the backpack.

Hidden Pocket:

Hidden pocket refers to inside zippered pockets that allow us to embroider your logo without sewing through the inside lining. For a list of jackets with this feature, please refer to the Decoration guideline.

Decoration Locations:

Please go to www.nucomltd.com and View Decoration Locations.

Seams:

A logo cannot be placed over a seam. For information about seam locations, please contact customer service

Die Size	Cost
Up to 10" Square	\$170.00
10"-18" Square	\$200.00
Over 18" Square	Call for Quote

Neck Label:

(Also covers inside pocket area)	Running Charge (Per Piece)		
	1-3	4-49	50+
Applying a Neck Label or Patch	\$23.00	\$19.00	\$15.00
Flag or Velcro Cost	\$10.00	\$8.00	\$6.00

(See decoration costs for adding logo to a patch)

Neck labels limited to 4.25"(w) x 3.25"(h) and decoration can be no bigger than 3.25"(w) x 2.5"(h).

* Set-up cost of woven label not included. For more information about our woven label program, call customer service.

** Some jackets may require an open/close charge of \$25/pc. Call Customer Service for details.

Forsyth Shirt Embroidery

Per Piece Embroidery Pricing Based on Order Quantity

Stitches	Quantity					
	1-5	6-11	12-35	36-71	72-143	144+
7000st	\$17.00	\$12.90	\$9.50	\$6.90	\$5.60	\$4.90

Additional stitches at .80/1000

There is a 1.20/pc charge to re-bag after decoration

Digitizing:

Embroidery tape charges will be invoiced at a minimum charge of \$80 per tape. Any costs incurred in tape design or manufacturing prior to cancellation, will be invoiced accordingly. High resolution files are required. Preferred file formats include .jpg, .eps, .tiff. Send to nucomart@gmail.com. This is a \$30 minimum for edits,

Personalization:

Embroidered initials on shirts is available at a cost of \$15.00 plus a \$30 file set-up fee for non stocked fonts.

Proofs:

An email proof will be sent at no charge. For a sewout, there is a \$10 charge.

Sorting Fee:

Purchase orders with more than 12 unique style numbers and / or colors of garments will be charged .60 per item sorted.

Colorways:

In increments of 5-24pcs, more than 3 different colorways will be charged \$1.00/additional color and orders above 24pcs will be charged \$10 per additional color. This does not include orders requiring tone-on-tone matching at time of decoration.

FOB Shipping Point - Buffalo, NY or Minneapolis, MN